

DEVICES DEVELOPMENT



→ <u>P. 3</u>	AMC	→ <u>P. 10</u>	Heavy Lifting	→ <u>P. 18</u>	Cableways
→ <u>P. 3</u>	1. AMC	→ <u>P. 11</u>	ROPE 22	→ <u>P. 19</u>	OPEN
→ P. 4	2. The MRT method	→ <u>P. 12</u>	ROPE 28	→ <u>P. 20</u>	ROPE 22
. D. 6	3 Training	→ <u>P. 13</u>	ROPE 40	→ <u>P. 21</u>	ROPE 28
→ <u>P. 0</u>		→ <u>P. 14</u>	ROPE 65	→ <u>P. 22</u>	ROPE 40
→ <u>P. 9</u>	4. Sectors	→ <u>P. 15</u>	ROPE 80	→ <u>P. 23</u>	ROPE 65
		→ <u>P. 16</u>	ROPE 170-130-110	→ <u>P. 24</u>	ROPE 80
		→ <u>P. 17</u>	Permanent)	
→ <u>P. 25</u>	Custom			→ <u>P. 31</u>	Acquisition System
→ <u>P. 25</u> → <u>P. 26</u>	Custom Example of Permanent Industrial Equipment			→ <u>P. 31</u>	Acquisition System
→ <u>P. 25</u> → <u>P. 26</u>	Custom Example of Permanent Industrial Equipment Example of Permanent	+ <u>P. 28</u>	Elevator	→ <u>P. 31</u> → <u>P. 32</u>	Acquisition System
→ <u>P. 25</u> → <u>P. 26</u> → <u>P. 27</u>	Custom Example of Permanent Industrial Equipment Example of Permanent Elevator Installation	+ <u>P. 28</u>	Elevator Market	 → <u>P. 31</u> → <u>P. 32</u> → <u>P. 33</u> D. 21: 	Acquisition System IAS-H IAS-T
→ <u>P. 25</u> → <u>P. 26</u> → <u>P. 27</u>	Custom Example of Permanent Industrial Equipment Example of Permanent Elevator Installation	- <u>P. 28</u> -→ <u>P. 29</u>	Elevator Market	 → <u>P. 31</u> → <u>P. 32</u> → <u>P. 33</u> → <u>P. 34</u> → <u>P. 35</u> 	Acquisition System IAS-H IAS-T DLH SOFTWARE
 → <u>P. 25</u> → <u>P. 26</u> → <u>P. 27</u> 	Custom Example of Permanent Industrial Equipment Example of Permanent Elevator Installation	→ <u>P. 28</u> → <u>P. 29</u> → <u>P. 30</u>	Elevator Market LIFT LC04+ BELT LC	 → P. 31 → P. 32 → P. 33 → P. 34 → P. 35 	Acquisition System IAS-H IAS-T DLH SOFTWARE

- P. 36 Find out more about Magneto-Inductive technology



1.

AMC

AMC was born in 2007, as a start-up of the Polytechnic of Turin.

We started producing ropeway devices, that requires MRT inspection and an EN12927compliant design. Our first challenge was the test to achieve the accuracy and the stability required by the ropeway market. After several phases of trials and errors, our equipment successfully passed the test with a signal-to-noise ratio bigger than 2.

In the following years, AMC made its entrance in the Heavy Lifting and Elevators Market with standard and customized solutions.

Thanks to our experience and knowledge, we became an examination center for ISO9712 training and certification. AMC Instruments is now a technical partner for the qualification of experienced personnel in Non-Destructive-Test, Level 1 and 2 of the IOS9712, for wire ropes used to lift and transport people and goods.

Last but not least, at the end of 2018 we were acquired by Axel Johnson, joining the Lifting Solution Group.







2.

The MRT method



The MRT method is a non destructive, magnetic and contactless procedure that allows to detect broken wires, distortions and corrosion on steel wire ropes.

CUSTOM

This magnetic method was introduced in the cableways sector to inspect the haulage and carriage and to identify external and internal defects. In the 80s this technique broadened the offshore heavy lifting market due to the increasing needs in terms of efficiency and safety. Most recent version of ISO4309 includes MRT as assessment method for the inspection of generic heavy lifting wire ropes. AMC introduced a lot of innovative concepts in the MRT, improving both magnetic development and user-interface facilitating a full wire rope inspection thanks to an automatic setting included in the software.

AMC devices are equipped with two different signals (on two separate electric circuits) that can be useful for the operator to identify and estimate damages such as internal and external broken wires, corrosion, wear, etc.

The LF signal is the main technique in this field and it is completely regulated by international standards. It consists in the measurement of the leakage flux that appears when a defective portion of rope is introduced into the device.



2. The MRT method



If the rope is magnetically saturated, when a local flaw appears, a part of the magnetic flux lines move from the inner part of the rope to the surrounding air. The quantity of this flux and its path depend on the characteristics of the damage. Inside the device, some probes acquire the flux distortions and traduce them in a measurable quantity (i.e. voltage or current). A diagram in the user-interface will then show the effects of the flaw.

Each peak in the graph corresponds to one or more broken wires in the inspected wire rope.

The LF signal is fully regulated by the EN12927 standard, which has to be accomplished.



The LMA signal is based on the measurement of the main flux that moves inside the rope. Under certain hypothesis, this flux is proportional to the wire rope cross section and this signal can give useful indications of phenomena such extended corrosion, wear and so on. It should be said that the LMA aimed to 'long' flaws and it is not suitable for localized damages such as broken wires. In the picture it is possible to see a distinctive signal corresponding to a corroded zone in which the cross section decreases by 10% approx.

In AMC devices the LMA signal is optional because it may provide wrong result in case certain conditions are not fulfilled.

INDEX

3.

Training

A perfect MRT inspection is the combination of good acquisition and good interpretation.

A fully automatic interpretation is rarely possible, especially for mobile application. The user must know how the equipment works and look for all the causes that could affect its performance. For this reason, the signal interpretation is fundamental in order to define the rope status.

Thanks to our training, our customers will complete the journey to become MRT experts. Two different trainings and constant practice are the most important steps of this process.







HEAVY LIFTING АМС INDEX

3. Training



3. Training

B. II level training (ISO 9712): it is a strong technical course that allows the customer to work in full compliance of ISO9712 norm.

CATALOGUE

COURSE GENERAL CHARACTERISTICS

The ISO 9712 course (on-field) lasts 3 days, 8 hours per day. There will be both a theoretical and practical part, and the end of the course all participants must take a final examination.

The exam duration is 8 hours.

The course ISO9712 can be attended online, the scheduling will be decided with the students.

MINIMUM SUBSCRIPTION REQUIRED

The course required min. 6 participants.

DURATION OF THE CERTIFICATE

The ISO 9712 certificate is valid for 5 years.



ACQUISITION SYSTEM





4.

Sectors

MRT devices apply in all wire ropes sectors, which are:



Heavy Lifting



Cableways

→ <u>SEE P. 18</u>



Elevator Market

These areas use wire ropes in different ways, but the general aspects about safety and service continuity are very similar. Cableways carry people from one place to another and the condition of wire ropes is really important to avoid accidents. This applies also for elevators and heavy lifting, in which a failure of the rope could cause huge issues in terms of responsibility, human life and finance. AMC HEAVY LIFTING

INDEX

Heavy Lifting

MRT made its first appearance in this sector in the '80s, especially for some specific applications. Although heavy lifting ropes don't lift humans but loads, safety is really important because a failure can cause a disaster (imagine a steel mill, or a mine). A strong progress in technology in the early 2000 led to the availability of heavy lifting devices, compliant with cableways standards, in order to improve the final user experience and simplify the use of MRT systems in this environment.

The updated version of ISO4309 (2017) indicates MRT as stateof-the-art method for internal damages.

Non rotational wire ropes are actually used in many applications. Non rotational wire ropes behave differently according to each layer ropes. The degradation often starts from the inner part of the rope, and a standard visual inspection cannot be enough to ensure a correct evaluation. In these cases an MRT inspection is strongly suggested to avoid failures and damages.



→ DISCOVER MORE

ΜС

CATALOGUE



ROPE 22





Device able to perform Non-Destructive-Test on wire ropes with diameter ranging from 6 to 22 mm.

The device works only on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

WEIGHT	8 kg
DIMENSIONS	30 × 30 × 20 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	On request (suggested for cableways and zipline)
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	22 – 14 mm
MIN ROPE DIAMETER (WITH A REDUCTION KIT)	6 mm
NUMBER OF REDUCTION KIT	1

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 — 30 m/s	Standard range, speed higher than 8 m/s on request



ROPE 28





Device able to perform Non-Destructive-Test on wire ropes with diameter ranging from 6 to 28 mm.

The device works only on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

WEIGHT	10 kg
DIMENSIONS	40 × 40 × 20 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	On request (suggested for cableways and zipline)
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	28 – 18 mm
MIN ROPE DIAMETER (WITH A REDUCTION KIT)	6 mm
NUMBER OF REDUCTION KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 – 30 m/s	Standard range, speed higher than 8 m/s on request



ROPE 40



AMC_ROPE 40 device, able to perform Non-Destructive-Tests on wire ropes with diameter ranging from 22 to 40 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- device internal Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

WEIGHT	20 kg
DIMENSIONS	46 × 28 × 12 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	Included
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	40 mm
MIN ROPE DIAMETER	20 mm
NUMBER OF BUSHING KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 — 30 m/s	Standard range, speed higher than 8 m/s on request





ROPE 65





AMC_ROPE 65 device, able to perform Non-Destructive-Tests on wire ropes with diameter ranging from 20 to 65 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- device internal Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

WEIGHT	32 kg
DIMENSIONS	60 × 32 × 40 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	Included
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	65 – 40 mm
MIN ROPE DIAMETER	20 mm
NUMBER OF BUSHING KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 - 10 m/s	Standard range, speed higher than 8 m/s on request



ROPE 80





AMC_ROPE 80 device, able to perform Non-Destructive-Tests on wire ropes with diameter ranging from 60 to 80 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- digitally acquired LF & LMA Signal;
- device internal Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

WEIGHT	55 kg
DIMENSIONS	75 × 55 × 45 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	Included
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	80 mm
MIN ROPE DIAMETER	40 mm
NUMBER OF BUSHING KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 – 8 m/s	Standard range, speed higher than 8 m/s on request

HEAVY LIFTING

АМС

INDEX

ROPE 170-130-110

MC

INSTRUMEN

CATALOGUE





AMC_ROPE 170-130-110 device, able to perform Non-Destructive-Tests on wire ropes with diameter ranging from 90 to 170 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- digitally acquired LF & LMA Signal;
- Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

200 kg
98,5 × 55 × 52 cm
66
1
Included
Yes, up to 120 mm (maximum diameter certifiable)

SENSORS KIT

STANDARD RANGE	170 — 130 — 110 mm
MIN ROPE DIAMETER	90 mm
NUMBER OF BUSHING KIT	Depending on the upper diameter

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance
	with EN12927 & ASTM E1571

Permanent Installation System

A permanent installation ensures a 24/7 monitoring. The device will be placed in the most stable position of the lifting/transporting machine. A continuous monitoring will prevent interruptions in the productive process, saving both time and money. Different options available for the customer:

- the remote control (IOT) will provide the final customer a constant rope monitoring with a threshold alarm;
- an alert based on pre-set thresholds (defined with the customer) will report rope status.

Example:

1st threshold: Rope is ok = green

2nd threshold: Call maintenance for a deeper inspection = yellow

3rd threshold: Stop the plant, dangerous situation = red



ACQUISITION SYSTEM



→ DISCOVER MORE



CATALOGUE

AMC HEAVY LIFTING

Cableways

INDEX

CATALOGUE

In this sector MRT is usually requested and, in some Countries, mandatory. Safety is the main concern and being aware of the actual conditions of the ropes is really important. The MRT application is not limited to internal damages, but also for external wires. Furthermore, the cableway sector is the first environment in which specific standards for the MRT inspection have been developed.

These standards, such as the EN12927, now applies to different fields.



→ DISCOVER MORE



OPEN



INDEX

AMC_OPEN special device, able to perform Non-Destructive-Tests on hauling ropes with diameter ranging from 30 to 80 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

Depending on the size
Depending on the size
66
1
Included
Yes

SENSORS KIT

STANDARD RANGE	TBD with the customer
MIN ROPE DIAMETER (WITH A REDUCTION KIT)	TBD with the customer
NUMBER OF REDUCTION KIT	TBD with the customer

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 — 6 m/s	Standard range, speed higher than 8 m/s on request





ROPE 22





Device able to perform Non-Destructive-Test on wire ropes with diameter ranging from 6 to 22 mm.

The device works only on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

WEIGHT	8 kg
DIMENSIONS	30 × 30 × 20 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	On request (suggested for cableways and zipline)
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	22 — 14 mm
MIN ROPE DIAMETER (WITH A REDUCTION KIT)	6 mm
NUMBER OF REDUCTION KIT	1

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 — 30 m/s	Standard range, speed higher than 8 m/s on request



ROPE 28





Device able to perform Non-Destructive-Test on wire ropes with diameter ranging from 6 to 28 mm.

The device works only on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

WEIGHT	10 kg
DIMENSIONS	40 × 40 × 20 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	On request (suggested for cableways and zipline)
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	28 – 18 mm
MIN ROPE DIAMETER (WITH A REDUCTION KIT)	6 mm
NUMBER OF REDUCTION KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 — 30 m/s	Standard range, speed higher than 8 m/s on request



ROPE 40





AMC_ROPE 40 device, able to perform Non-Destructive-Tests on wire ropes with diameter ranging from 22 to 40 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- device internal Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

WEIGHT	20 kg
DIMENSIONS	46 × 28 × 12 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	Included
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	40 mm
MIN ROPE DIAMETER	20 mm
NUMBER OF BUSHING KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 – 30 m/s	Standard range, speed higher than 8 m/s on request



ROPE 65





AMC_ROPE 65 device, able to perform Non-Destructive-Tests on wire ropes with diameter ranging from 20 to 65 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- device internal Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

WEIGHT	32 kg
DIMENSIONS	60 × 32 × 40 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	Included
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	65 — 40 mm
MIN ROPE DIAMETER	20 mm
NUMBER OF BUSHING KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 - 10 m/s	Standard range, speed higher than 8 m/s on request



ROPE 80





AMC_ROPE 80 device, able to perform Non-Destructive-Tests on wire ropes with diameter ranging from 60 to 80 mm. The device works on ferromagnetic ropes.

The system allows to measure the LF & LMA Signal, detecting internal and external flaws, such as broken wires, corrosions, wear and fretting fatigue.

Main characteristics of our device are:

- digitally acquired LF & LMA Signal;
- device internal Rope Centering System (mechanically guided by wheels) that improves signal quality and friction reduction in the bushings;
- presence of a fully integrated Encoder system that localizes the flaw.

WEIGHT	55 kg
DIMENSIONS	75 × 55 × 45 cm
IP	66
NUMBER OF ROPES CHECKED AT THE SAME TIME	1
ENCODER & CENTERING SYSTEM	Included
CERTIFIABLE UNDER THE EN12927	Yes

SENSORS KIT

STANDARD RANGE	80 mm
MIN ROPE DIAMETER	40 mm
NUMBER OF BUSHING KIT	2

FIELD SOURCE	Permanent magnets (NdFeB)
SENSOR TYPE	Coils; Hall Effect Sensors
SIGNAL TYPE	LF; LMA (on request)
SIGNAL ACCURACY	In accordance with EN12927
TEST SPEED MAX 0,02 — 8 m/s	Standard range, speed higher than 8 m/s on request

AMC HEAVY LIFTING

INDEX

Custom

CATALOGUE



Design customization is increasingly demanded in order to avoid standard and interface issues.

The technical maturity of the magneto-inductive methodology (60 years) and its inspection adaptability to any ferromagnetic materials create the best conditions for customization. The magneto-inductive method has been used in different sectors and applications, cableways, cranes, belt conveyors, elevators and pipes, granting the technicians an exhaustive vision of the object. The magnetoinductive method, thanks to its accuracy and reliability, it is claimed by: EN12927 (Cableway); ISO4309 (Heavy Lifting); UNI 1607593 (Elevator Technical Project).

To provide you a customized magneto-inductive device we need to know:

- application/inspection
 Environment;
- permanent/mobile <u>configuration;</u>
- numbers of ropes to inspect at the same time;
- rope speed;
- rope diameters;
- IP desired.

25 | 37

→ DISCOVER MORE

ΜС

LIFTING CABLEWAYS

CUSTOM

Example of Permanent Industrial Equipment

MMC

CATALOGUE



The ropes of an automatic plant required continuous control to avoid system failure resulting in service interruptions and risks for personnel. We developed a device suitable to monitor 4 ropes with a diameter of 18 mm and to intervene directly on the electronics of the machine in case of exceeding pre-set limits (following an accurate characterization of the ropes).

The device operates 24/7 and guarantees full compliance with safety conditions, promoting system efficiency.



AMC HEAVY LIFTING

HEAVY LIFTING CABLEWAYS

AMC

Example of Permanent Elevator Installation

MMC

CATALOGUE

A complex system for the continuous monitoring of the ropes of 8 lifts was developed for an important multinational corporation.

Each lift was equipped with a special measuring head capable to detect the presence of flaws on six ropes simultaneously.

The relative acquisition system is able to acquire up to a 48 channels and can be interrogated remotely. A customer-friendly dashboard allows clear and simple indication of the state of the ropes.

In this way, the safety of passengers on the lifts is guaranteed and maintenance management of the systems is considerably improved.



AMC

Elevator Market



The application of MRT to elevators is quite new. AMC started in early 2000s to develop such devices and the technology is no longer just a 'testing application', but a recognized inspection system.

In this industry the safety is really important because an elevator machine moves people from one floor to another and millions of runs are performed every day.

A failure in one or more ropes can cause injuries and other issues (stop of the plant, damages, etc.).

Visual inspection is extremely difficult due to the tight spaces and to the time required.

Maintenance process can benefit a lot from MRT in terms of time saving.

The elevator market is characterized by different types of suspension elements, such as steel wire ropes, coated ropes and belts. An elevator plant is not always the appropriate place to perform a visual inspection, it is usually too dark and tight.

AMC INSTRUMENTS developed special tools to perform an accurate magnetoinductive inspection on all the mentioned suspension elements, also on belts and coated ropes where visual inspection is practically impossible.

These solutions allow to save time as well. Wire ropes on a fifth floors elevator can be inspected in less than 2 minutes (test setting included) increasing tenfold the accuracy of a visual inspection performed in a dark and small environment.

INDEX

HEAVY LIFTING

ΔΜζ

CATALOGUE



LIFT LC04+



Device able to perform non destructive test on multiple ropes, up to 4 in the same inspection.

The device works only on ferromagnetic ropes and the standard range diameter goes from 6 mm to 13 mm.

The system allows to measure only the LF Signal, detecting internal and external defects, such as broken wires, corrosions, wear and fatigue breaks.

NUMBER OF ROPES TO BE INSPECTED	2-8
ROPES TYPOLOGY	Steel Wire Ropes; Coated Ropes
RANGE DIAMETER	8 – 13 mm Range customizable on request
WEIGHT	2,8 kg
DIMENSIONS	13 × 17 × 12 cm
TYPE OF SIGNAL	LF
TYPE OF DEVICE	Portable device
ACCESSORIES	Professional case
OPERATING TEMPERATURE	-20°C - +50°C



BELT LC



Device able to perform non destructive tests on a single belt with a maximum width of 30 mm.

The device works only on belts with ferromagnetic ropes in their cores.

The system allows to measure only the LF Signal, detecting internal and external defects, such as broken wires, corrosions, wear and fatigue breaks.

NUMBER OF BELTS TO BE INSPECTED	1
BELT WIDTH RANGE	up to 50mm Belt width customizable on request
WEIGHT	2,5 kg
DIMENSIONS	13 × 17 × 10 cm
TYPE OF SIGNAL	LF
TYPE OF DEVICE	Portable device
ACCESSORIES	Professional case
OPERATING TEMPERATURE	-20°C – +50°C





IN STSTEIN

Acquisition System



This part of the MRT equipment is composed of a data processor and a software for the interpretation.

The acquisition system transforms the sensor's inputs in a signal on a graph, allowing the user to acquire, save and perform interpretation.





IAS-H

The IAS-H is an acquisition system equipped with a solid suitcase and a PC for high operations even in complex environments.

Up to 5 kS/s
> 6 hours
230 Vac — 50 Hz
6 kg
50 × 40 × 20 cm
Yes
Yes
Up to 1 TB
15 m

OTHER CHARACTERISTICS

OPERATING TEMPERATURE	-20°C - +50°C
OPERATING SYSTEM	Windows





IAS-T

A highly portable acquisition system, specifically designed for operation in height.

SAMPLING FREQUENCY FOR CHANNEL	5 kS/s (up to 20 kS/s customizable)
INDICATIVE IAS-T BATTERY LIFE IN CONTINUOUS OPERATION	> 6 hours
BATTERY CHARGING	230 Vac — 50 Hz
WEIGHT	3 kg
DIMENSIONS	33 × 22 × 10 cm
DIRECT CONNECTION WITH PROBE, COMPACT SIZE, PORTABLE; USE RECHARGEABLE BATTERIES	Yes
REAL TIME	Yes
AVAILABLE STORAGE	128 Gb
CONNECTING CABLE WITH THE DETECTOR	15 m

OTHER CHARACTERISTICS

OPERATING TEMPERATURE	-20°C - +50°C
OPERATING SYSTEM	Windows





DLH

A practical data logger capable of acquiring up to 8 channels at the same time. Specifically designed for the elevator sector.

SAMPLING FREQUENCY FOR CHANNEL	5 kS/s (up to 20 kS/s customizable)
INDICATIVE DLH BATTERY LIFE IN CONTINUOUS OPERATION	> 2.5 hours
BATTERY TYPE	4× 1.5 V (AA alcaline)
WEIGHT	< 1 kg
DIMENSIONS	23 × 12 × 4 cm
DIRECT CONNECTION WITH PROBE, COMPACT SIZE, PORTABLE; USE RECHARGEABLE BATTERIES	Yes
REAL TIME	No
AVAILABLE STORAGE	16 GB on SD card
CONNECTING CABLE WITH THE DETECTOR	10 m

OTHER CHARACTERISTICS

OPERATING -20°C - +50°C TEMPERATURE





SOFTWARE



- Real Time.
- Collecting and viewing data on the computer while testing on the cable (data can be viewed directly on the device or computer).
- Adjusting the distance measuring range and the amplitude range to suit different test requirements.
- Ability to choose the channel while entering data and adjust its settings.
- Connecting and downloading data from the display controller to the computer for analysis.
- Reviewing chart, LMA (on request), LF, distance signals for cable fault analysis and assessment.
- Zooming and stretching the signal graphs for analysis.

- Comparing signal charts from different tests.
- Post analysis: combine two signal charts into one common chart.
- Set of evaluation, acceptance or rejection criteria.
- Printing final chart.
- Exporting data.



Find out more about Magneto-Inductive technology



We trust in technology. We trust in safety.



Operational headquarters: Via Pietro Nenni, 79/E 10036 Settimo Torinese (TO), Italy

Registered office: Corso Giacomo Matteotti, 36 10121 Torino (TO), Italy

T. +39 011 037 8820 - +39 011 037 8821 F. +39 011 1983 5584 FOLLOW US ON → FACEBOOK → LINKEDIN → VIMEO

aemmeci.com